

## Technical Datasheet

02.02.2012  
1 / 2

### TerraWet® Special Coating G 9/288 ZA 2

#### Product description

Waterbased special coating with excellent anticurling behaviour.

#### Properties during coating process

|                     |                       |
|---------------------|-----------------------|
| Runability          | ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ □ |
| Drying              | ■ ■ ■ ■ ■ ■ ■ ■ □ □ □ |
| Crackling tolerance | ■ ■ ■ ■ ■ ■ ■ ■ □ □ □ |
| Foaming tolerance   | ■ ■ ■ ■ ■ ■ ■ □ □ □ □ |

#### Properties in dry condition

|                  |                       |
|------------------|-----------------------|
| Gloss            | ■ ■ ■ ■ ■ ■ ■ ■ □ □   |
| Scuff resistance | ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ ■ |

- Heat resistance: up to 160°C

#### Material characteristics

- Delivery viscosity: 40 sec. (20°C, DIN 4mm cup)
- Solids: 37 - 42%
- Specific weight: 1,03 g/ml

#### Packaging unit

- 1.000 kg container
- 125 kg drum

#### Special properties

- with antistatic additive

#### Field of application

##### Application

- Sheet-fed offset, coating unit (chamber doctor blade or two-rollers)
- Flexo printing, reel-to-reel / die-cutter
- Drying: hot air, IR reduced
- wet-in-wet
- wet-on-dry

##### Substrates

- aluminium foil laminated substrates
- OPP foil (Corona treated)
- PP foil (Corona treated)

- foil (Corona treated)

#### Printing products

- inmould Label
- foil labels

#### Food legislation classification

- Based on our current knowledge that arises from the product information given by our raw material suppliers as well as from conducted analyses of our water based coating systems and the used raw materials, this coating is suitable for the application on the outside of food packagings, if used as intended and appropriately processed.
- A final evaluation according to food law requirements is only possible on basis of a migration analysis that has been conducted on the completed product. The analysis if the packaging is suitable for the designated filling good including the possible interdependencies between both is incumbent on the responsibility of the one who brings the packaging into circulation.

#### Processing recommendations

##### • IMPORTANT:

The coating must be stirred with a stirrer before use.

Recommended film weight of coating is minimum 5 g/m<sup>2</sup>/wet.

The dryer adjustment and the machinery speed must be regulated manual and adjusted to the relevant print object to guarantee a sufficient drying.

- We recommend to check the viscosity and to adjust it with water if necessary.
- Please use printing inks/foil inks suitable for coating
- Resistance against alkali, alcohol and solvents should be given according to DIN ISO 2836, formerly DIN 16524, in order to exclude a change of colour.
- There must be a suitability for waterbased coating if anti-set-off powder is used (do not use mineral powder).
- Recommended pile temperature: not > 35°C

## Technical Datasheet

02.02.2012  
2 / 2

### TerraWet® Special Coating G 9/288 ZA 2

- In order to guarantee a fast and complete drying, we recommend a sufficient airing of the sheets.
- There must be a sufficient hardening of the overall system substrate-printing ink-coating before further processing which should be checked in the process.
- The full profile of characteristics of the coating film is available after complete drying.
- For the further processing of the sheets under mechanical load and the influence of heat, a sufficient high basic consistency of the substrate is required.
- The coating should be tested definitely in practice. Furthermore a pilot series should be produced and suitability must be tested by the end user. In case of further orders we are assuming that the product was tested sufficiently and released for use.

#### Cleaning

- Please clean machines and tools immediately with water. Dried coating residues can be removed with TerraWet Clean Cleaning Agent G 12/180.

#### Storage

- Protect from frost, heat and sun exposure
- Minimum shelf-life from date of dispatch 6 months
- Applies to closed original containers at 5°C up to 30°C
- Avoid mixing with other coatings or washing water.
- After opening use as soon as possible
- A viscosity increase is possible if the coating is stored incorrectly or for a longer period of time.

#### Safety instructions

- Clean immediately with water if the coating comes into contact with skin or eyes.
- Please consider also the information given in the safety data sheet.

#### Environmental recommendation

- Do not allow coatings to get into water or canalisation.
- Product residues must be disposed professionally according to effective regulations.

- Please consider also the information given in the safety data sheet.

#### Please be advised

- All information provided on this product (in this sheet or elsewhere) are made to the best of our knowledge.
- All information are technical quality descriptions, advisory and due to the wide range of materials, production conditions, operations and processes do not release from own tests and examinations in customer-specific circumstances. Information about slip angle and heat resistance are based on internal examinations and the mentioned values can differ from the practice. A correspondent quality agreement can be made if a specification is requested.
- We reserve the right to change product characteristics because of technical progress, amendment of applicable law and mandatory production-related needs.
- If an application is intended to be made under different conditions than those specified in this sheet, we only assume liability after having examined the respective different conditions.
- This data sheet does not claim to be complete.