

Technical Datasheet

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TerraWet® Matt Coating G 9/83 Velvet Touch

Product description

Water based matt coating which offers a surface with an especially marked foil-like haptic appearance as well as a good rub and scuff resistance. extremely matt

Properties during coating process

Runability	■ ■ ■ ■ ■ ■ ■ ■ ■ ■ □ □
Drying	■ ■ ■ ■ ■ ■ ■ ■ □ □ □ □
Crackling tolerance	■ ■ ■ ■ ■ ■ ■ ■ ■ ■ □ □
Foaming tolerance	■ ■ ■ ■ ■ ■ ■ □ □ □ □ □
Two-sided coating	■ ■ ■ ■ ■ ■ ■ ■ □ □ □ □

Properties in dry condition

Gloss	■ ■ □ □ □ □ □ □ □ □
Scuff resistance	■ ■ ■ ■ ■ ■ ■ ■ □ □
Wet block resistance	■ ■ ■ ■ ■ ■ ■ ■ □ □

- Slip angle: 30° - 35°

Performance during further processing

Counter glueing	■ ■ ■ □ □ □ □ □ □ □
Hot foil stamping	■ ■ ■ ■ ■ ■ ■ □ □ □
UV varnishing	■ ■ ■ ■ ■ ■ ■ □ □ □
Foil lamination	■ ■ ■ □ □ □ □ □ □ □

Material characteristics

- Delivery viscosity: 60 sec. (20°C, DIN 4mm cup)
- Solids: 28 - 34%
- Specific weight: 1,03 g/ml

Packaging unit

- 25 kg drum
- 125 kg drum

Field of application

Application

- Sheet-fed offset, coating unit (chamber doctor blade)
- wet-in-wet
- Drying: hot air, IR reduced

Substrates

- coated paper
- coated board

Printing products

- commercial prints, covers
- commercial prints, two-sided
- folding box, non food
- labels

Food legislation classification

- The direct or indirect contact to foodstuff is not admitted. The varnish can be used as directed for the outside of foodstuff packagings but only if the filling good is protected against migration by a functional barrier (according to 1935/2004/EC).

Processing recommendations

- Recommended coating application: 3 - 5 g/m²/wet
- Stir before use!
 Mechanical stirring is recommended.
- Storage of this coating can cause an increase of viscosity.
 We recommend to check the viscosity and add water if necessary.
 The practice shows that the optimal viscosity of use is 60 sec. (20°C, DIN 4 mm cup).
- Please use printing inks suitable for coating
- Resistance against alkali, alcohol and solvents should be given according to DIN ISO 2836, formerly DIN 16524, in order to exclude a change of colour.
- There must be a suitability for waterbased coating if anti-set-off powder is used (do not use mineral powder).
- Using non-absorbent substrates and / or slowly absorbent printing inks, we recommend to plan for the corresponding drying times.
- We recommend to omit adhesive straps.
- Recommended pile temperature: not > 35°C

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- In order to guarantee a fast and complete drying, we recommend a sufficient airing of the sheets.
- The full profile of characteristics of the coating film is available after complete drying.
- There must be a sufficient hardening of the overall system substrate-printing ink-coating before further processing which should be checked in the process.
- For the further processing of the sheets under mechanical load and / or the influence of humidity, a sufficient high basic consistency of the substrate is required.
- The coating is suitable for wrapping in foils XS and MS (no acrylic coated foil).
- We don't recommend the application on dry printing inks. Adhesion and rub resistance should be tested if the coating is applied on dry printing inks, especially in case of UV printing inks and high coating film weights.
- Further instructions are available on request (Office.Actega.Terra@Altana.com).

Cleaning

- Please clean machines and tools immediately with water. Dried coating residues can be removed with TerraWet Clean Cleaning Agent G 12/180.

Storage

- Protect from frost, heat and sun exposure
- Shelf-life from date of dispatch 3 months
- Applies to closed original containers at 5°C up to 30°C
- Avoid mixing with other coatings or washing water.
- After opening use as soon as possible
- Storage may cause a change in viscosity. We recommend to check the viscosity and adjust - if necessary - with water.

Safety instructions

- Clean immediately with water if the coating comes into contact with skin or eyes.
- Please consider also the information given in the safety data sheet.

Environmental recommendation

- Do not allow coatings to get into water or canalisation.
- Product residues must be disposed professionally according to effective regulations.
- Please consider also the information given in the safety data sheet.

Please be advised

- All information provided on this product (in this sheet or elsewhere) are made to the best of our knowledge.
- All information are technical quality descriptions, advisory and due to the wide range of materials, production conditions, operations and processes do not release from own tests and examinations in customer-specific circumstances. Information about slip angle and heat resistance are based on internal examinations and the mentioned values can differ from the practice. A correspondent quality agreement can be made if a specification is requested.
- We reserve the right to change product characteristics because of technical progress, amendment of applicable law and mandatory production-related needs.
- If an application is intended to be made under different conditions than those specified in this sheet, we only assume liability after having examined the respective different conditions.
- This data sheet does not claim to be complete.